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D412-705-017
Job Sheet 204111



Part No: D412-705-017

Job Qty: 1 pcs

Part Name: N1 Gearbox Access Panel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 12/26/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 21664

Note: DWG IIN-D412-705 REV F SHEET 18, D3255 REV B IPP Rev:C Removed Manufacturing 06-08-02 JLM IPP
Rev:D ECN 1052 07-11-06 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier · Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/26/19	12/26/19	0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S243567



Part: D412-705-017

Job No: 204111

Serial No/Batch: S243567

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1 of 1
FAA-STC ST019941

12/3/2019				[Dart Hawkesbury] Job Sheet - Renwick, Jennifer		
120 QC 4	1 pcs	12/26/19	0.00 0.00	Packaging 1 - 31		
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		SRB
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
				QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				QC 4 - 78		
130 Packaging 3-1 - Stock - B4B	1 pcs	12/26/19	0.00 0.00	Packaging 3 - 1 - B4B		SRB
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	12/26/19	0.00 0.00	DC - 1 - B4B	DAS	DEC 27 2019
				DC - 2 - B4B	21	
140 QC 21 - FG	1 pcs	12/26/19	0.00 0.00	QC 21 - FG - 21	9-88	
				QC 21 - FG - 70		
				QC 21 - SA - 53	DAS	DEC 27 2019
Part Op 110 - (Pick Kit)					21	
Descriptions: 120 - (QC4- 100% inspect kits for completeness)					9-88	
Plex 12/3/19 8:40 AM Dart.Renwick.Jennifer						

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130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-705-017 Location : FG027
135 - (Document Control) Photocopy bluefile & type labels per PPP D412-705-017 CHG001
140 - (QC21- Final Inspection - Work Order Release)

013471

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5156061
D3255-041	Access Panel Assembly LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5242030
D3255-042	Access Panel Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5340174
MS20427M3-3	Rivet	36 Ea (36 ea)	110-Packaging 1 - Pick Kit	5120514
MS21060-L3K	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5133986
MS9321-09	Washer	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5095418

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	30	292	0
	D3255-041	1	0	0
	D3255-042	1	0	0
	MS20427M3-3	36	1,931	0
	MS21060-L3K	18	310	0
	MS9321-09	30	337	0

Part Specifications

Specifications could not be found.

Plex 12/3/19 8:40 AM Dart.Renwick.Jennifer